



OPERATION PLANNING SHEET

Job title: **VICE JAW**

Date:

Sequence No.	Description	Tooling / Equipment	Speed	Remark
1.	Prepare the material	----	----	(32 X 32 X 15)
2.	Milling the 1st surface			
3.				

Notes: Students are required to prepare the M 6 screw length 30 mm and M5 screw length 10 mm.